

FORE-ROLER ROLL L BENDING MACHINE : WC12NC



W12NC series 4-roller plate rolling machine

The device is 4-roller plate rolling machine, the up roller is main driven roller, the bottom roller and side rollers are vice driven rollers. The up roller has fixed position, it does rotation movement, the bottom roller and side rollers do lifting movement. This device can pre-bend two ends of sheet not to return, thus not only to higher the efficiency, guarantee the quality of workpiece, but also process is simple, easy to operate, reduce labor intensity of workers.



CONTROL

CNC PLC Control System



Main motor from siemens

Using siemens motor guarantees the machine service life, and reduce the noise when working

RELEASE DEVICE

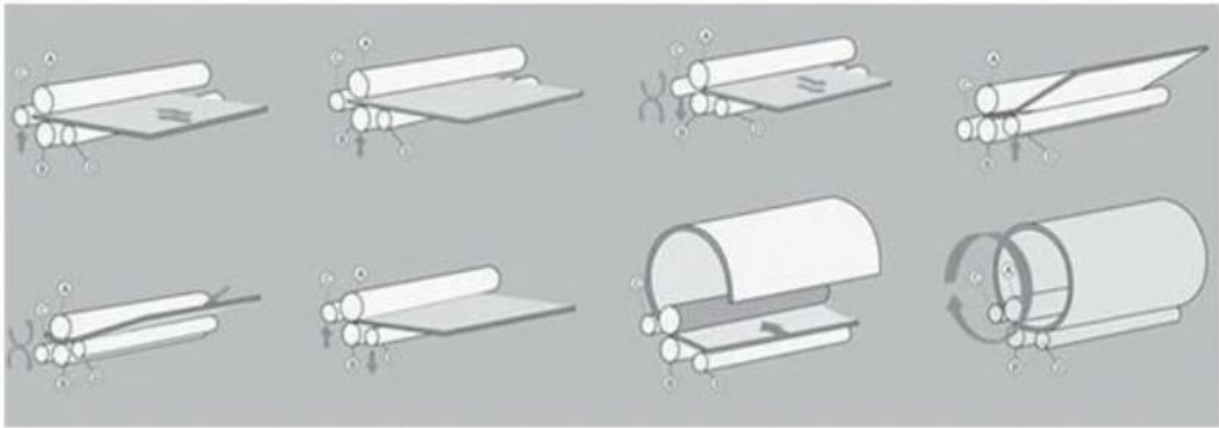
HYDRAULIC OIL PUMP CONTROL DISCHARGE.



France Schneider Electric

Use France Schneider Electric to make sure the machine has high stability and control can be adjusted, open electric cabinet with open function to cut off the

BENDING MACHINE MOULD



Material : Sheet metal material : Carbon steel, alloy, aluminum, copper, stainless steel, brass,

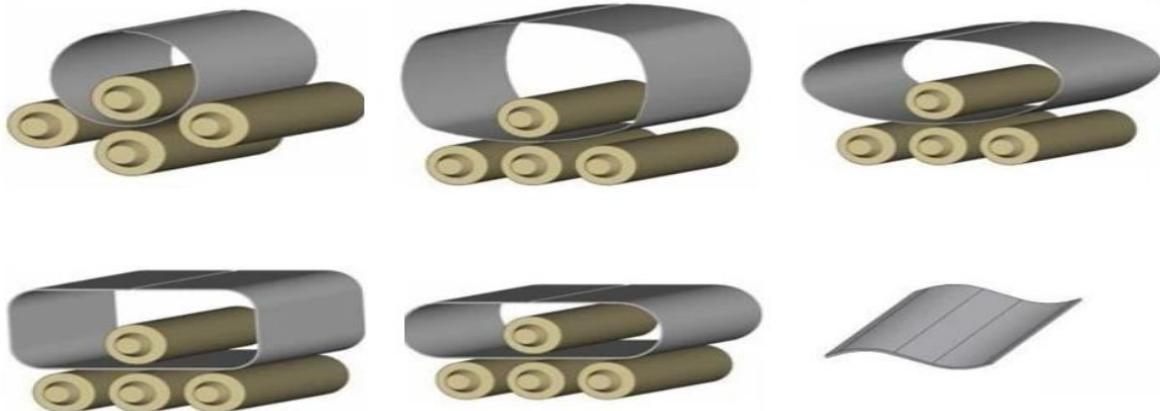
Product Application

Suitable for bending the sheet metal into round, arc, and so on. The main function is rotary bending deformation. This product is widely used in chemical industry, cement, shipbuilding, boiler, aviation, water control project, power tower, metal structure and industrial making machinery.



TECHINCAL PARAMETERS : W12NC

Model	Yileding limit of sheet metal (Mpa)	End bend (mm)	Central (mm)	Plate width (mm)	Diameter of upper Roller (mm)	Next roller (mm)	Diameter of side roller (mm)	Roll speed (m/min)	Hydraulic motor power (KW)
W12NC-16x2000	245	12	16	2000	350	320	280	4.5	15
W12NC-16x2500	245	12	16	2500	380	340	280	4.5	18.5
W12NC-16x3000	245	12	16	3000	380	340	280	4.5	22
W12NC-20x2000	245	16	20	2000	350	320	280	4.5	15
W12NC-20x2500	245	16	20	2500	380	340	280	4.5	12
W12NC-20x3000	245	16	20	3000	420	380	320	4.5	30
W12NC-25x2000	245	20	25	2000	380	340	280	4.5	22
W12NC-25x2500	245	20	25	2500	420	380	320	4.5	30
W12NC-25x3000	245	20	25	3000	480	460	340	4	30
W12NC-25x3500	245	20	25	3500	520	500	390	4	37
W12NC-30x2000	245	25	30	2000	420	380	320	4.5	30
W12NC-30x2500	245	25	30	2500	480	460	340	4	37
W12NC-30x3000	245	25	30	3000	520	500	390	4	45





Contacts



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