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(ISO 14001) and Quality Standard (ISO9001) of International Organization for Standardization

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# **OIL FREE SCREW**

# SINGLE STAGE / TWO STAGE









# Hitachi Social Innovation - Environment Friendly, High Standard Oil-Free Rotary Screw Compressor (DSP)

Since the first Hitachi air compressor (1911), Hitachi has become one of the global leading manufacturers in air compressor. With the concept 'Toward the next 100 years, Contribute to Environment and Energy-Saving', Hitachi commit ourselves to unstoppable effort in technology innovation. With high standard reliability, excellent Energy-Saving and various air solutions, Hitachi will contribute to the industrial growth and development.

# **Premium Air Quality**

### True Oil-Free Air at Class 0 Level

Test and analysis of condensation of oil in the discharge air of Hitachi Oil-free Screw Compressor (DSP) are implemented by third party (TÜV) based on ISO8573-1 standard. By the test result, oil contained in the discharge air of Hitachi DSP is proved and certified as the highest level of quality air "Class 0".





### ISO8573-1:2010 CLASS 0 TÜV Certification

TÜV (The Technische Überwachungs Verein), a Germany based international test service provision third-party on aspects of technical safety and quality evaluation, is

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### ISO8573-1:2010 CLASS 0 TÜV Certification

TÜV (The Technische Überwachungs Verein), a Germany based international test service provision third-party on aspects of technical safety and quality evaluation, is

	Report No. 1000100 IN
-	
Product	\$1000
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Tennel and, for	40-500-000
-	
-	

# Industry Standard in Energy-Saving, Environment Friendly and High Quality - From small to large, Full Line-Up (15-240kW)

![](_page_3_Figure_1.jpeg)

![](_page_3_Figure_2.jpeg)

![](_page_3_Figure_3.jpeg)

### OIL FREE SCREW (DSP) Model List

Fixed Speed Type

Model	15	22	30	37	45	55	75	90	100	120	132	145	160	200	240		
	Air Cooled	Built-in Dryer	۲	۲		۲		۲									
Single-Stage Water-Cooled	Without Dryer	۲	۲		۲		۲										
	Water-Cooled	Without Dryer				۲		۲									
	Air Cooled	Built-in Dryer		۲	۲	۲	۲	۲	۲								
Two Store	Air-Cooled	Without Dryer		۲	۲	۲	۲	۲	۲	۲	۲	۲	0	0	0	0	0
Two-Stage	Water Cooled	Built-in Dryer					۲	۲	۲								
	Water-Cooled	Without Dryer					۲	۲	۲	۲	۲	۲	۲	۲	۲	۲	۲

V type (VSD)

Model	Nominal Output (kW) Model					37	45	55	75	90	100	120	132	145	160	200	240
		Built-in Dryer		۲		۲		۲									
Single-Stage	Air-Cooled	Without Dryer		۲		۲		۲									
Water-Cooled		Without Dryer				۲		۲									
	Air-Cooled	Built-in Dryer				۲		۲	۲								
Two-Stage		Without Dryer				۲		۲	۲		۲						
ino otage								۲	۲								
Water-Cooled Without Dryer							۲	۲		۲				۲		۲	
: NEXT Series	SEXT Series     Series     Series																

## High Performance Air-End

### Stainless Steel Rotor

Particular stainless steel, which is superior in corrosion resistance and durability, is applied for rotor with highly accurate grinding. Furthermore, compensated profile, which is optimized for thermal expansion during operation, enables to keep optimal clearance.

### **High Performance Coating**

Patent JP05416072

Hitachi original coating, which can withstand the high temperature of over 300°C, protects the rotors from a decrease in performance (efficiency, air purity, etc.).

![](_page_3_Picture_16.jpeg)

# Single-Stage, Air-Cooled (15/22/37/55kW) and Single-Stage, Water-Cooled (37/55kW)

![](_page_4_Picture_1.jpeg)

**Capacity Comparison** 

0.30MPa SPEC

\*The above picture shows the internal structure of 55kW Air-Cooled model (V-type).

# Cut Down Overhaul and Initial Cost

#### Comparison of cost with the same air capacity level

Because there is only one air-end for DSP Single-Stage model, the initial cost is lower than Two-Stage model. The overhaul cost, which covers the most of maintenance cost, is about half of two-stage for the same reason.

![](_page_4_Figure_6.jpeg)

\*Example of Hitachi 55kW (Single-Stage) and 45kW (Two-Stage), Without Dryer model

## Expanded Line-Up (Low Pressure)

#### 0.30MPa model is newly added

Air capacity is improved by the newly-developed high efficiency air-end.

## 0.70MPa Model 0.40MPa Model 0.30MPa Model 4.0 3.4 4.6 5.0 5.9 6.7 8.5 8.0 6.4 0.70MPa SPF

Air Blov

Powder Transport

#### **Specifications**

#### Air-Cooled, Fixed Speed Model (15–55kW)

tem∙Unit			DSP-15 DSP-15	A[R]5N A[R]6N	D	
Discharge	Pressure	MPa	0.70	0.40	0.70	
Discharge	e Air Capacity	m³/min	2.0	3.4		
Nominal N	Notor Output	kW	1	5		
Notor Typ	De	-				
ntake Air	Pressure/Temperature	°C				
Discharge	Temperature	C°				
Discharge	Air Pipe Connection	В	Ro			
Starting N	/lethod	-	Full Volta	age Start		
Driving M	ethod	-				
Dil Quant	ity	L		12 (No	t filled)	
Cooling F	an Motor Output	kW	0.	.4		
Coolant F	Pump Motor Output (50/60Hz)	kW				
	P.D.P	C°	[10 (Under Pressure)]	-	[10 (Under Pr	
[Dryer]	Refrigerator Nominal Output	kW	[0.5]	0.5] –		
	Refrigerant	-	[R407C]	– [R		
Veight		kg 750 [780]				
Dimensio	ns (W×D×H)	mm		70×1,400		
Sound Le	vel (1.5m from front)	dB(A)	62	63	63	

#### Air-Cooled, V-type Model (22–55kW)

		Model	DSP-22	VA[R]5N	DSP-37	VA[R]5N	DSP-55VA[R]5N			
Item · Unit			DSP-22	VA[R]6N	DSP-37	VA[R]6N	DSP-55	VA[R]6N		
Discharge	Pressure	MPa	0.70	0.30	0.70	0.30	0.70	0.30		
Discharge	Air Capacity	m³/min	3.4	4.6	5.0	6.7	6.4	8.5		
	Discharge Pressure	MPa	0.60	-	0.60	-	0.60	-		
PQ	Discharge Air Capacity	m³/min	3.7	-	5.5	-	7.0	-		
WIDEMO	DE Discharge Pressure	MPa	0.40 [0.50]	-	0.40 [0.50]	-	0.40 [0.50]	-		
	Discharge Air Capacity	m³/min	4.3 [4.0]	-	6.4 [6.0]	-	8.2 [7.6]	-		
PQ WIDE	MODE Range	MPa	0.40 - 0.70 [0.50 - 0.70]	-	0.40 - 0.70 [0.50 - 0.70]	-	0.40 - 0.70 [0.50 - 0.70]	-		
Nominal N	Notor Output	kW	2	2	3	7	5	5		
Motor Typ	De	-			4-Pole TE	FC Motor				
Intake Air	Pressure/Temperature	°C		Atmospheric Pressure/0 – 40 [5 – 40]						
Discharge	Temperature	°C			Ambient Tempera	ture +15 or below				
Discharge	Air Pipe Connection	В			Rc1	-1/2				
Starting N	lethod	-			Inve	erter				
Driving M	ethod	-			V-Belt+Ge	ear-Driven				
Oil Quant	ty	L	12 (No	t filled)		18 (No	ot filled)			
Cooling F	an Motor Output	kW		0.	.75		0.	.9		
Coolant P	ump Motor Output (50/60Hz)	kW			0.2/	/0.3				
	P.D.P	0°	[10 (Under Pressure)]	-	[10 (Under Pressure)]	-	[10 (Under Pressure)]	-		
[Dryer]	Refrigerator Nominal Output	kW	[1.2]	-	[1.45]	-	[1.45]	-		
	Refrigerant	-	[R410A]	-	[R410A]	-	[R410A]	-		
Weight		kg	850	[910]	1,080	[1,230]	1,180	[1,330]		
Dimensio	ns (W×D×H)	mm	1,650×97	70×1,400	1,830×980×1,580 [2,230×980×1,580]					
Sound Le	vel (1.5m from front)	dB(A)	63	64	66	68	68	70		

Water-	Cooled Model (37/	55kW)						[ ]	: indicates model wi	ith Dryer integrated		
	_	Model		Fixed Spe	eed Model			V type	Model			
Item∙Unit			DSP-3 DSP-3	37W5N 37W6N	DSP-5 DSP-5	55W5N 55W6N	DSP-3	37VWN	DSP-5	5VWN		
Discharge Pr	ressure	MPa	0.70	0.40	0.70	0.40	0.70	0.30	0.70	0.30		
Discharge Ai	r Capacity	m³/min	5.0	5.9	6.4	8.0	5.0	6.7	6.4	8.5		
	Discharge Pressure	MPa	-	-	-	-	0.60	-	0.60	-		
PQ	Discharge Air Capacity	m³/min	-	-	-	-	5.5	-	7.0	-		
WIDEMODE	Discharge Pressure	MPa	-	-	-	-	0.40	-	0.40	-		
	Discharge Air Capacity	m³/min	-	-	-	-	6.4	-	8.2	-		
PQ WIDEMO	DE Range	MPa	-	-	-	-	0.40 - 0.70	-	0.40 - 0.70	-		
Nominal Mot	or Output	kW	3	7	55 37 55				37 55			
Motor Type		-		4-Pole TE	FC Motor			4-Pole TE	e TEFC Motor			
Intake Air Pre	essure/Temperature	°C		Atmospheric F	Pressure/0 – 40			Atmospheric F	ressure/0 – 40			
Discharge Te	emperature	°C	Co	oling Water Temp	erature +13 or be	low	Co	oling Water Temp	erature +13 or be	low		
Discharge Ai	r Pipe Connection	В		Rc1	-1/2			Rc1	-1/2			
Starting Met	hod	-		Star-Delta	(3 contact)			Inv	erter			
Driving Meth	od	-		V-Belt+G	ear-Driven			V-Belt+G	ear-Driven			
Oil Quantity		L		14 (No	ot filled)			14 (No	ot filled)			
Cooling Fan	Motor Output	kW		0	.1			0	.2			
Cooling Wate	er Flow Rate	L/min		8	80			8	30			
Cooling Wate	er Temperature	°C		32 or	below			32 or	or below			
Cooling Wate	er Pipe Connection	В		R	c1			R	Rc1			
Weight		kg	97	70	1,1	90	1,0	050	1,150			
Dimensions (	(W×D×H)	mm		1,830×9	80×1,580			1,830×9	80×1,580			
Sound Level	(1.5m from front)	dB(A)	64	66	64	66	64	66	64	66		

NOTE:

- NOTE:
  1. Capacity is measured according to ISO 1217, Third Edition, Annex C.
  2. Sound Levels is the value at 1.5m in front and 1m height in an anechoic room. It varies in different operating conditions and/or different environment with echo of actual field installations. For V-type models, sound level is increased by 2dB at PQ WIDEMODE ON.
  3. PD.P is measured at 30°C of intake air temperature and rated discharge pressure. PD.P is much worse at 0.4MPa or less of discharge pressure.
  PD.P is ses 3°C at PQ WIDEMODE ON and 0.6MPa of discharge pressure.
  4. Air Capacity of Built-in Dryer model decreases by up to 3% when drain condensates.
  5. Discharge air temperature with Dust Proof option or Simple Package Filter option is ambient temperature + 18°C or below.

temperature + 18°C or below. 6. Earth leakage circuit breaker is NOT equipped within. Prepare it in advance.

Applications

In case that the pressure requirement is higher than blower but lower than standard compressor SPEC, low pressure SPEC DSP can be your solution.

		[]	: indicates model w	ith Dryer integrated						
A[R]5N	DSP-37	'A[R]5N	DSP-55	A[R]5N						
A[R]6N	DSP-37	'A[R]6N	DSP-55	A[R]6N						
0.40	0.70	0.40	0.70	0.40						
4.0	5.0	5.9	6.4	8.0						
2	3	7	5	5						
4-Pole TE	FC Motor									
tmospheric Press	sure/0 – 40 [5 – 40	)]								
Ambient Tempera	ture +15 or below	r								
Rc1-1/2										
	Star-Delta	(3 contact)								
V-Belt+Ge	ear-Driven									
		18 (No	t filled)							
0.	65		0.	.9						
0.2/	/0.3									
-	[10 (Under Pressure)]	-	[10 (Under Pressure)]	-						
-	[1.45]	-	[1.45]	-						
-	[R410A]	-	[R410A]	-						
[860]	1,020	[1,170]	1,240	[1,390]						
1,830×980×1,580 [2,230×980×1,580]										
64	66	68	68	70						
	PA[R]5N PA[R]6N 0.40 4.0 2 4-Pole TE Ambient Tempera V-Belt+Ge 0.1 0.2 - - - (860] 64	PA(R)5N         DSP-37           PA(R)6N         DSP-37           0.40         0.70           4.0         5.0           2         3           4-Pole TEFC Motor           xtmospheric Pressure/0 – 40 [5 – 40           Ambient Temperature +15 or below           Rc1           Star-Delta           V-Belt+Gear-Driven           0.65           0.2/0.3           –           [10 (Under Pressure)]           –           [145]           –           [R410A]           [860]           1           64	[ ] PA[R]5N DSP-37A[R]5N DSP-37A[R]6N 0.40 0.70 0.40 4.0 5.0 5.9 2 37 4-Pole TEFC Motor Armospheric Pressure/0 - 40 [5 - 40] Ambient Temperature +15 or below Rc1-1/2 Star-Delta (3 contact) V-Belt+Gear-Driven V-Belt+Gear-Driven 18 (No 0.65 0.2/0.3 - [10 [Under Pressure]] - - [1.45] - [R410A] - [860] 1,020 [1,170] 1,830×980×1,580 64 66 68	[]: indicates model w PA[R]5N DSP-37A[R]5N DSP-55 PA[R]6N DSP-37A[R]6N DSP-55 0.40 0.70 0.40 0.70 4.0 5.0 5.9 6.4 2 37 5 4-Pole TEFC Motor Armospheric Pressure/0 – 40 [5 – 40] Armbient Temperature +15 or below Rc1-1/2 Star-Delta (3 contact) V-Belt+Gear-Driven V-Belt+Gear-Driven 18 (Not filled) 0.65 0. 0.2/0.3 - [10 (Under Pressure)] - [10 (Under Pressure)] - [1.45] - [1.45] - [1.45] - [1.45] - [1.45] - [1.45] - [R410A] - [R410A] [860] 1,020 [1,170] 1,240 830×980×1,580 [2,230×980×1,580]						

	[ ]: indicates m	odel with Dryer integrate
-37VA[R]5N -37VA[R]6N	DSP-55 DSP-55	VA[R]5N VA[R]6N
0.30	0.70	0.30

7. Pressure is indicated as the gauge pressure.

Dimensions do NOT include protruding objects such as piping.
 Specifications and/or appearances are subject to change without notice

<u> </u>	<u>Z V A R 5 N</u>
Dry	DSP NEXTseries
Screw	Frequency (5:50Hz, 6:60Hz)
Package	R:Built-in Dryer (Without R:Without Dryer type)
Nominal	A:Air-Cooled, W:Water-Cooled
Output (kW)	V:V-type (Without V:Fixed Speed type)

# Two-Stage, Air-Cooled (22/37/45/55/75/90/100/120kw)

![](_page_5_Picture_1.jpeg)

\*The image described above has been modified.

# **IPC Control (Intelligent Pressure Control)**

By estimating use point pressure in accordance with air consumption, IPC control decreases discharge pressure during low load operation, which enables Energy-Saving. Patent JP4425768 and others

#### Example of effect by IPC

e Air compressor: DSP-37VATN2 • Control pressure setting: 0.70MPa • Use point pressure during full load: 0.55MPa Condition Piping pressure loss during full load: 0.15MPa

#### Graph of pressure change (Theoretical values)

![](_page_5_Figure_8.jpeg)

![](_page_5_Figure_9.jpeg)

### (2) IPC-ON (NEXT II series)

·Control the use point pressure at 0.55MPa

![](_page_5_Figure_12.jpeg)

\*Due to estimation control, use point pressure varies in accordance with use conditions. \*IPC control range of the constant speed unit is air consumption ratio of 50% or more.

### IT Communication Functions

#### USB Flash Memory Possible for Data Logging

\*Necessary to prepare a USB flash memory device (5.5 cm or smaller) on user's side. \*Operation data for one day is approximately 400kB. (For reference)

#### Web Server Function via Bluetooth®

\*Necessary to prepare a Bluetooth® USB dongle on vour side \*For setting changes, part of the items are applicable.

#### Modbus<sup>®</sup> Communication

Open network serial communication Modbus<sup>®</sup>/RTU is supported as standard \*Modbus®/TCP support is optional.

·Bluetooth is the registered tradmark of Bluetooth SIG, Inc (US). ·Modbus is the registered trademark of Schneider Automation Inc USB flash memory (data retrieving) (Standard) pressure/temperature/current/history/time

![](_page_5_Figure_23.jpeg)

#### **Specifications**

#### Air-Cooled 22/37kW

		Model			Fixed Se	ed Model			V-type	Model			
			DSP-22A	T [R] 5N2	DSP-30A	T [R] 5N2	DSP-37A	T [R] 5N2					
Item•Ur			DSP-22A	T [R] 6N2	DSP-30A	T [R] 6N2	DSP-37A	T [R] 6N2	DSP-37V				
Discharg	e Pressure	MPa	0.70	0.88	0.70	0.88	0.70	0.88	0.70	0.88			
Discharg	e Air Capacity		3.7	3.2	4.7	4.0	5.6	4.7	5.5	4.6			
Discharge A	ir Capacity at PQ wide ON of 0.6MPa	m <sup>s</sup> /min				-			6.0	5.6			
Nominal	Motor Output	kW	2	2	3	0		37	3	7			
Motor Ty	pe	—		4-Pole TEFC									
Intake Ai	r Pressure/Temperature	C		Atmospheric Pressure+0 – 45 [2 – 45] Atmospheric Pressure									
Discharg	e Temperature	C	Ambient Temperature +15 or below Ambient Temperature +1							ture +15 or below			
Discharg	e Pipe Diameter	В			Rc1	·1/2			Rc1	·1/2			
Starting I	Vethod	_	Star-Delta (3 contact)						Soft	Start			
Driving N	lethod	—	V-Belt with Auto Tensioner+Gear-Driven						Direct Connection	on + Gear Driven			
Lubricati	ng Oil Filling	L			15 (No	t filled)							
Output o	f Cooling Fan	kW			1.1 (In	verter)			1.1 (In	verter)			
	P.D.P	C			[10 (Under	Pressure)]			[10 (Under	Pressure)]			
[Dryer]	Refrigerator Nominal Output	kW			[1.	45]			[1.	45]			
	Refrigerant	—			[R4	10A]			[R4	10A]			
Weight		kg	1,120 [1,180] 1,230 [1,290]						950 [1,010]				
Dimensio	ons (W×D×H)	mm			1,530×1,1	50×1,650			1,530×1,1	50×1,650			
Noise Le	vel (1.5m from front side)	dB(A)	63	64	65	66	66	67	66	67			

#### 

Air-	00led 45/55/75KW											
		Model			Fixed Se	ed Model				V-type	Model	
			DSP-45A	T [R] 5N2	DSP-55A	T [R] 5N2	DSP-75A	T [R] 5N2				
Item•Ur	nit 🔶		DSP-45A	T [R] 6N2	DSP-55A	T [R] 6N2	DSP-75A	T [R] 6N2	D5P-55V	AT [K] NZ	DSP-75	VAT [R] NZ
Discharg	e Pressure	MPa	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93
Discharg	e Air Capacity		7.4/7.8	6.2/6.5	9.2	7.2/7.7	13.0	10.5/11.1	9.3	9.3 7.7 12.6		10.9
Discharge A	ir Capacity at PQ wide ON of 0.6MPa	mymm			-	-			9.6 9.3 13.0			12.6
Nominal	Motor Output	kW	4	15	5	5	7	5	55 75			
Motor Ty	pe	_			2-Pole TE	FC Flange			6-Pole DCBL			
Intake Ai	r Pressure/Temperature	C°	Atmospheric Pressure 0 – 45 [2 – 45]						Atmospheric Pressure • 0 – 40 [2–40]			
Discharg	e Temperature	C		Amb	pient Tempera	ture +15 or be	elow		Ambient Temperature +15 or below			
Discharg	e Pipe Diameter	В			2 (Fla	ange)				2 (Fl	ange)	
Starting	Method	_			Star-Delta	(3 contact)				Soft	Start	
Driving N	lethod	-		Di	rect Connectio	on + Gear Driv	en		D	irect Connectio	on + Gear Driv	en
Lubricati	ng Oil Filling	L			25 (No	t filled)				25 (No	t filled)	
Output o	f Cooling Fan	kW		1.5 (In	verter)		2.2 (In	verter)	1.5 (lr	iverter)	2.2 (In	verter)
	P.D.P	C			[10 (Under	Pressure)]				[10 (Under	Pressure)]	
[Dryer]	Refrigerator Nominal Output	kW		[2	[2.2] [3.0]		.0]	[2	.2]	[3	.0]	
	Refrigerant	_			[R41	10A]				[R410A]		
Weight		kg		1,600 [	[1,750]		1,860 [	[2,030]	1,340	1,340 [1,490] 1,560 [1,730]		
Dimensio	ons (W×D×H)	mm		2,000×1,3	800×1,800		2,250×1,3	300×1,800	2,000×1,3	300×1,800 2,250×1,300×1,800		
Noise Le	vel (1.5m from front side)	dB(A)	63	65	63	65	6	8	63 65 67			68

#### Air-Cooled 90/100/120kW

	Model				V-type Model						
		DSP-90A	5 [L] MN2	DSP-100A	45 [L] MN2	DSP-12	0A5MN2	DSP-100VA5MN2			
Item•Unit		DSP-90A	6 [L] MN2	DSP-100A	46 [L] MN2	DSP-12	0A6MN2	DSP-100VA6MN2			
Discharge Pressure	MPa	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93		
Discharge Air Capacity	m₃/min	16.6	13.9	18.0	15.4	20.5	17.3	18.0	15.4		
Nominal Motor Output	kW	90 100 120						100			
Motor Type	-		2-Pole TEFC Flange 2-Pole TEFC Flange								
Intake Air Pressure/Temperature	C			Atmospheric F	Pressure • 0 – 45			Atmospheric P	ressure • 0 – 45		
Discharge Temperature	C	Ambient Temperature +15 or below Ambient Temperatu									
Discharge Pipe Diameter	В			2 (Flange)							
Starting Method	_			Star-Delta	(3 contact)			Inve	erter		
Driving Method	_			Direct Connection	on + Gear Driven			Direct Connection	on + Gear Driven		
Lubricating Oil Filling	L			26 (No	ot filled)			26 (No	t filled)		
Output of Cooling Fan	kW			1.5	5×2			1.5	ix2		
Weight	kg	2,200 2,380						2,3	800		
Dimensions (W×D×H)	mm	2,150×1,520×1,975						2,150×1,520×1,975			
Noise Level (1.5m from front side)	dB(A)	68	70	69	71	72	73	69 71			

#### NOTE:

1. Capacity shows the flow rate converted in suction condition at rated discharge pressure

- 2. Noise Level is the value under the condition of full load running and auto-drain valves closed in an anechoic room It may vary in different operating conditions and/or different environments with echo of actual field installations.
- Noise level might be increased by 3dB when PQ WIDEMODE is ON.
- 3. P.D.P. is measured at 30 degree C of intake air temperature and rated discharge pressure P.D.P. might be worse at 0.40MPa or less of discharge pressure.

P.D.P. might be 13 degree C at PQ WIDEMODE ON and 0.60MPa of discharge pressure.

4. Free Air Delivery of Built-in Dryer model may decrease by up to 3% when drain condensates

- 5. Earth leakage circuit breaker is out of scope of supply from Hitachi.
- 6. DSP series compressors are not designed, intended or approved for breathing air applications.
- 7. Pressures are indicated as the gauge pressure.
- 8. For the quality of the cooling water, contact your nearest dealer or Hitachi local representative offices.
- 9. Install the DSP indoors and avoid flammable and corrosive environment, moisture and dust.
- 10. Motor output is nominal output.
- 11. Hitachi may make improvements and/or changes in the appearance and/or specifications described in this publication at anytime without notice

# Two-Stage, Water-Cooled (45/55/75/90/100/120kW)

![](_page_6_Picture_1.jpeg)

## **IPC Control (Intelligent Pressure Control)**

By estimating use point pressure in accordance with air consumption, IPC control decreases discharge pressure during low load operation, which enables Energy-Saving.
Patent JP4425768 and others

#### Example of effect by IPC

0

20

Conditions

Air compressor: DSP-37VATN2
Control pressure setting: 0.70MPa
Use point pressure during full load: 0.55MPa
Piping pressure loss during full load: 0.15MPa

#### Graph of pressure change (Theoretical values)

![](_page_6_Figure_7.jpeg)

## el) ② IPC-ON (NEXT II series)

•Control the use point pressure at 0.55MPa

![](_page_6_Figure_10.jpeg)

USB flash memory (data retrieving)

\*Due to estimation control, use point pressure varies in accordance with use conditions. \*IPC control range of the constant speed unit is air consumption ratio of 50% or more.

### **IT Communication Functions**

60

40

Air Consumption Ratio (%)

80

100

#### **USB Flash Memory Possible for Data Logging**

\*Necessary to prepare a USB flash memory device (5.5 cm or smaller) on user's side. \*Operation data for one day is approximately 400kB. (For reference)

#### Web Server Function via Bluetooth®

\*Necessary to prepare a Bluetooth<sup>®</sup> USB dongle on your side. \*For setting changes, part of the items are applicable.

#### Modbus<sup>®</sup> Communication

Open network serial communication Modbus®/RTU is supported as standard \*Modbus®/TCP support is optional.

Bluetooth is the registered tradmark of Bluetooth SIG, Inc (US).
 Modbus is the registered trademark of Schneider Automation Inc.

![](_page_6_Picture_20.jpeg)

#### Specifications\_

### Water-Cooled 45/55/75kW

ma													
		Model			Fixed Se	ed Model				V-type	Model		
			DSP-45W	T [R] 5N2	DSP-55W	/T [R] 5N2	DSP-75W	T [R] 5N2					
Item•U	nit 🔶		DSP-45W	T [R] 6N2	DSP-55W	/T [R] 6N2	DSP-75W	T [R] 6N2	D3F-55V				
Discharg	e Pressure	MPa	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93	
Discharg	e Air Capacity (50Hz/60Hz)		7.5/7.9	6.4/6.7	9.4	7.4/7.9	13.2	10.7/11.3	9.5	8.0	12.9	11.4	
Discharge A	ir Capacity at PQ wide ON of 0.6MPa	m³/min			-	-			9.8	9.5	13.4	13.0	
Nominal	Motor Output	kW	45			5	7	5	55 75				
Motor Ty	pe	—			2-Pole TE	FC Flange		6-Pole	DCBL				
Intake A	r Pressure/Temperature	_		Atm	ospheric Press	sure•0 - 45 [2	Atmo	ospheric Press	sure•0 – 45 [2 -	- 45]			
Discharg	e Temperature	C		Coolin	g Water Temp	erature +13 o	Cooling Water Temperature +13 or below						
Discharg	e Pipe Diameter	В			2 (Fla	ange)				2 (Fla	ange)		
Starting	Method	—			Star-Delta	(3 contact)			Soft	Start			
Driving N	/lethod	—		D	irect Connectio	on + Gear Driv	Di	rect Connectio	on + Gear Driv	en			
Lubricat	ng Oil Filling	L	15 (Not filled)							15 (No	t filled)		
Output o	f Cooling Fan	kW			0.0	5×2			0.05×2				
Cooling	Water Capacity	L/min		ç	90		12	20	g	90 120			
Cooling	Water Temerature	°C			35 or	below				35 or	below		
Cooling	Water Pipe Diame	В			Rc 1	•1/4				Rc 1	•1/4		
	P.D.P	°C			[10 (Under	Pressure)]				[10 (Under	Pressure)]		
[Dryer]	Refrigerator Nominal Output	kW		[2	.2]		[3	.0]	[2	.2]	[3.	0]	
	Refrigerant	_			[R4 <sup>-</sup>	10A]				[R41	[A0]		
Weight		kg		1,580	[1,730]		1,710 [	1,880]	1,320	[1,470]	,470] 1,410 [1,580]		
Dimensi	ons (W×D×H)	mm			2,000×1,3	300×1,800				2,000×1,300×1,800			
Noise Le	evel (1.5m from front side)	dB(A)	6	3	6	3	65	66	6	3	65	66	
		-											

#### Water-Cooled 90/100/120kW

	Model				V-type Model						
		DSP-90W	5 [L] MN2	DSP-100W	/5 [L]MN2	DSP-120	W5MN2	DSP-100	DSP-100VW5MN2		
Item·Unit		DSP-90W	6 [L]MN2	DSP-100W	/6 [L]MN2	DSP-120	W6MN2	DSP-100VW6MN2			
Discharge Pressure	MPa	0.70	0.93	0.70	0.93	0.70	0.93	0.70	0.93		
Discharge Air Capacity	m³/min	16.8	14.0	18.3	15.6	21.0	17.6	18.3	15.6		
Nominal Motor Output	kW	9	0	100							
Motor Type	_		2-Pole TEFC Flange 2-Pole TEFC Flange								
Intake Air Pressure/Temperature	_			Atmospheric F	Pressure 0 – 45			Atmospheric P	Pressure 0 – 45		
Discharge Temperature	°C		Cooling Water Temperature +13 or below Cooling Water Temperature +13 or below								
Discharge Pipe Diameter	В		2 (Flange) 2 (Flange)								
Starting Method	_	Star-Delta (3 contact) Inverter									
Driving Method	_		Direct Connection + Gear Driven Direct Connection + Gear Driven								
Lubricating Oil Filling	L			16 (No	t filled)			16 (No	t filled)		
Cooling Water Capacity	L/min		1	60		18	30	16	60		
Cooling Water Temerature	°C			35 or	below			35 or	below		
Cooling Water Pipe Diame	В			Rc 1	·1/2			Rc 1	·1/2		
Weight	kg		2,0	)50		2,2	30	2,2	00		
Dimensions (W×D×H)	mm			2,150×1,5	20×1,825			2,150×1,5	20×1,825		
Noise Level (1.5m from front side)	dB(A)	66	68	67	69	69         69         70         67					

#### NOTE:

 Capacity shows the flow rate converted in suction condition at rated discharge pressure.

 Noise Level is the value under the condition of full load running and auto-drain valves closed in an anechoic room.

It may vary in different operating conditions and/or different environments with echo of actual field installations. Noise level might be increased by 3dB when PQ WIDEMODE is ON.

3. PD.P. is measured at 30 degree C of intake air temperature and rated discharge pressure.

P.D.P. might be worse at 0.40MPa or less of discharge pressure. P.D.P. might be 13 degree C at PQ WIDEMODE ON and 0.60MPa of discharge pressure.

 Free Air Delivery of Built-in Dryer model may decrease by up to 3% when drain condensates. 5. Earth leakage circuit breaker is out of scope of supply from Hitachi.

- DSP series compressors are not designed, intended or approved for breathing air applications.
- 7. Pressures are indicated as the gauge pressure.
- For the quality of the cooling water, contact your nearest dealer or Hitachi local representative offices.
- Install the DSP indoors and avoid flammable and corrosive environment, moisture and dust.
- 10. Motor output is nominal output.
- Hitachi may make improvements and/or changes in the appearance and/or specifications described in this publication at anytime without notice.

# Two-Stage, Water-Cooled (132/145/160/200/240kw)

# Two-Stage, Air-Cooled (132/145/160/200/240kw)

![](_page_7_Figure_2.jpeg)

![](_page_7_Picture_3.jpeg)

# High Reliability and Easy Maintenance

#### Totally enclosed flange motor is standard

New totally enclosed flange motor is applied to improve reliability. Motor shaft in direct connection without coupling enables easy maintenance work.

#### High precooler system (Air-Cooled models)

High precooler system reduces temperature of extremely hot air to aftercooler and two stage cooling structure improves reliability.

#### **High Discharge Pressure Available**

1.0MPa is available with high reliability

#### Maintenance Friendly

DSP series provides easy accessibility for inspection and maintenance.

#### **Specifications**

	Model	DSP-	132A5	DSP-	-145A5	DSP-	160A5	DSP-	-200A5	DSP-	240A5	
Item · Unit		DSP-	132A6	DSP-145A6 DSP-160A6			DSP-200A6 DSP-240A6			240A6		
Cooling Method	—		Air-Cooled									
Discharge Pressure	MPa	0.75	1.0	0.75	1.0	0.75	1.0	0.75	1.0	0.75	1.0	
Capacity	m³/min	22.5	19.0	25.0	20.0	27.5	22.5	35.5	30.0	40.0	32.5	
Nominal Output	kW	132 145 160							200 240			
Motor Type	—		4-Pole TEFC Flange Motor									
Intake Air Press. / Temp.	—		Atmospheric Pressure / 0 – 40°C									
Discharge Temperature	°C		Ambient Temperature + 15 or below									
Discharge Pipe Diameter	В		2 1/2 (Flange) 3 (Flange)									
Starting Type	—					Star-	Delta					
Driving Method	—				Direct (	Connection with	n Motor + Gear	Driving				
Lubricating Oil Capacity	L			50 (No	t filled)				60 (No	t filled)		
Cooling Fan Motor Output	kW			4.4 (1	.1 × 4)				6.0 (1	.5 × 4)		
Weight	kg		3,	900		4,0	000	5,200				
Dimensions (W×D×H)	mm	2,900×1,710×1,925							3,200×1,8	390×1,950		
Sound Level (1.5m from front side)	dB(A)	73	74	74	75	74	75	76	77	77	78	
IOTE:												

NOTE:
1. Capacity is converted value at its inlet condition (atmospheric pressure).
2. Sound Level is value at 1.5m in front and 1m height in an anechoic room. It may vary in different operating conditions and/or different environment with echo of actual field installations.
3. Earth leakage circuit breaker is out of scope of supply from Hitachi.
4. DSP series compressors are not designed, intended or approved for breathing air applications.

Sound Level is value at 1.5m in front and 1m height in an anechoic room. It may vary in different operating conditions and/or different environment with echo of actual field installations. Earth leakage circuit breaker is out of scope of supply from Hitachi.
 DSP NEXTseries compressors are not designed, intended or approved for breathing air applications.

68

69

2 1/2 (Flange)

40 (Not filled)

3.800

2 500×1 600×1 925

69 70

°C

В

\_\_\_

\_\_\_\_

L

kW

kg

mm

Capacity is converted value at its inlet condition (atmospheric pressure)

3 (Flange)

50 (Not filled)

4.800

2 800×1 800×1 950

69 70 70 71

4-Pole TEFC Flange Motor

Atmospheric Pressure / 0 – 40°C

Direct Connection with Motor + Gear Driving

0.4

Cooling Water Temperature + 13 or below

Star-Delta

70

69

 Pressures are indicated as the gauge pressure.
 For the quality of the cooling water, contact your nearest dealer or Hitachi local representative offices.
 Install the DSP indoors and avoid flammable and corrosive environment, moisture and dust. Hitachi may make improvements and/or changes in the appearance and/or specifications described in this
publication at anytime without notice.

2 1/2 (Flange)

4.000

Inverter

40 (Not filled) 50 (Not filled)

2 500×1 600×1 925 2 800×1 800×1 950

70 70 71

3 (Flange)

5.100

71

Motor Type

Starting Type

Weight

NOTE

Driving Method

Intake Air Press. / Temp.

Discharge Temperature

Discharge Pipe Diameter

Lubricating Oil Capacity

Dimensions (W×D×H)

Cooling Fan Motor Output

Sound Level (1.5m from front side) dB(A)

![](_page_7_Figure_24.jpeg)

Pressures are indicated as the gauge pressure.
 Install the DSP indoors and avoid flammable and corrosive environment, moisture and dust.
 Hitachi may make improvements and/or changes in the appearance and/or specifications desci publication at anytime without notice.

# **Auxiliary Equipment & Options**

![](_page_8_Figure_1.jpeg)

## **Control Panel**

### **Multi Unit Controller** (MULTI ROLLER EX)

- Designed for Hitachi Air Compressor
- Efficient Control of Multiple Units
- Energy-Saving
- Various Functions Availlable

#### **Standard Specification**

Iter	m Model	Unit	MR 26-4	MR 26-8	MR 26-12				
Po	ver Supply	-	Single-ph	ase AC100/200V (	Common)				
Fre	quency	-		50/60Hz (Common	)				
Co	ntrolled unit	-	4	8	12				
t.	Discharge pressure	MPa	0 -	- 1 (Digital Indicati	on)				
ndu	Control	-	Answer (Operation), Failure						
-	External	—	Start, Stop, Forced Start-up, Remote						
put	Control	—	Run, S	top, Load, PID Co	mmand				
Out	External	—	S	tart, Shutdown, Au	to				
Con	trolled discharge pressure	—	<ul> <li>Minimum ±0.001MPa setting</li> </ul>						
Din	nensions (W×D×H)	mm	m 400×200×600 500×200×900 500×200×1,2						
We	ight	kg	19 32 37						

### **Alternate Operation Controller** (Dual Roller III)

Designed for Hitachi Air Compressor

![](_page_8_Picture_12.jpeg)

#### **Standard Specification**

• Efficient Control of 2 Units

Energy-Saving

Iter	m Model	Unit	SD	R-3					
Pov	ver Supply		AC100V (-10%+10%)						
		-	[Possible for AC200V b	y switching connector]					
Pov	ver supply Frequency	_	AC100 to 240V±10% 50/60Hz [Single-phase						
Con	trollable Number of Units	_	2	2					
	Frequency × 2	mA	4 - 20	(250Ω)					
	Remote-set [Remote] × 2	_		and the terminist of					
put	Run [Operation] × 2		Connection using the	contacts to which ho					
<u> </u>	Failure [Shut down] × 2	—	voltage is applied [Power supply DC24V]						
	Electric pulse · Extra ×2	_	Optional	terminals					
	Run × 2	—	1500ms w/out voltage	"a"contact					
put	Stop × 2	—	Pulse AC250V0.3A	"b"contact					
Out	Load/Unload command × 2	—	Dry contact	"c"contact					
	Status × 2	-	AC250V0.3A	"a"contact					
Pre	ssure detection	—	Built-in pressure s	sensor [0 – 1 MPa]					
Ope	eration method		Following control	[pressure/failure],					
			Switching time [LA	P/GAP], Schedule					
Sta	ndard function		Initial pump-up ope	ration, Err. history,					
			IPS restart, Re	mote operation					
Dim	nensions (W×D×H)	mm	300×160×400						
We	ight	kg	1	0					

# **COSMOSI** (<u>COmpressor Status MOnitoring System</u>)

Web monitoring system shows real time status of compressors via office computer with high speed interface(100BASE-T).

### Features

#### Labor saving

1

3

A COSMOS II module can set and monitor operating conditions of maximum four (4) DSP units, which saves costs of daily checking and facility workers.

#### lonitoring energy saving 2

A COSMOS II module can monitor the history of compressor load from data of load factor, amperage, mean-load and other operating data.

# mediate failure notice

Operating conditions can be monitored visually by animations and bar charts. In an emergency, the operating data and shutdown history are conveyed immediately to make necessary maintenance quicker.

#### Easy installation 4

RS485 Multi Drop cable system is applied. In addition, connecting to existing LAN cable makes wiring constraction easy and economical. When the optional database software is introduced, additional functions such as trend generation will be available to enhance the monitoring capability.

# HITACHI ROTARY COMPRESSOR OIL

HITACHI Genuine Lubricating Oil designed for Hitachi Rotary Screw Compressor

#### Features

- Originally Designed for Hitachi Rotary Screw Compressor
- High Performance
- High Reliability

# HITACHI FOOD GRADE ROTARY COMPRESSOR OIL

HITACHI Genuine Lubricating Oil for Hitachi Air Compressor Used in Food Industry

#### Features

- Comply with the international hygiene control method for food safety, HACCP\*1
- Consist of ONLY prescript substances specified by the US FDA\*2
- Approved and registered as H1 grade\*4 by the US NSF International\*3
- Applicable for both HITACHI Rotary Screw Compressor (HISCREW/DSP)
- \*1 Hazard Analysis Critical Control Point
- \*2 Food and Drug Administration
- \*3 National Sanitation Foundation International
- \*4 The OIL can be used in places where it can make occasional contact with foods. The materials must be prescript substances regulated in the US Food and Drug Law: FDA21 CFR178.3570.

![](_page_8_Picture_43.jpeg)

FOOD GRADE

![](_page_8_Picture_45.jpeg)

Transmission Speed

Communication System

No. of Compressors Monitor Transfer Format

Dimensions and Weight

Operating Environment

RS485 Cable Length

Synchronization System

Interface

solation

Compressor

Power Supply

LAN Protoco

Connector

![](_page_8_Picture_47.jpeg)

#### Specifications (model: COS-200)

	RS485 (D-SUB 25-pin connector) - LAN (10/100BASE-T)
	9600bps
	Full duplex
	Start-stop synchronous
	None
	DSP with control board ver. VO.Z.Z. or higher
ed	4 (monitoring timing with multi-monitor: 10 s)
	Start bit: 1, data bit: 7, parity: even, stop bit: 1
	90 × 64 × 23mm, 200g
	Temperature: 0-40°C, humidity: 30-80%
	100-240VAC (AC adapter:12V, 0.9A)
	TCP/IP
	250 m, max.
	D-SUB 25-pin Female (RS485), RJ-45 (10/100BASE-T)

# \* Compressor requires converts for communications. Other applicable models will be lined up sequentially. \* This system is only for COSMOS II body, and user shall do wiring

- separately.
- For existing compressors already installed, please contact Hitachi authorized distributors.
   The PC should be a DOS/V
- machine with Windows\*98,XP,NT and 2000 and browser (IE6.0 or hiaher).
- higher). \* It always uploads data in a short time. However, due to facility condition, semantics may slow down. Windows' is a registered trademark of Microsoft Corporation.

#### **Specifications**

Item	Unit	Content
ISO Viscosity Grade	—	32
Density @15°C	kg/L	0.86
Viscosity @40°C	mm²/s	32.6
Viscosity Index	—	102
Flash Point	°C	> 200
Content	L	20
Package	—	Plastic Container Tank
Weight	kg	About 18
Exchange Cycle	_	HISCREW: 3,000 operating hours or 1 year which comes earlier DSP: Every half year

Note: Do NOT use this oil on the compressor which requires synthetic lubricating oil.

#### **Specifications**

Item	Unit	Content
ISO Viscosity Grade	-	32
Color Phase –		Colorless and Transparent
Density @15°C	kg/L	0.84
Viscosity @40°C	mm²/s	32.8
Flash Point	°C	200
Pour Point	С°	-50
Content	L	20
Exchange Cycle	_	8,000 operating hours or 1 year which comes earlier
Detrofit		Flushing running operation with the exclusive flushing use oil
Retroit -		(new oil 20L can) for 30 minutes $\times$ twice then refill with new oil
Package	_	Plastic Container Tank
Weight	kg	About 18

Note: 1. Compliance Standard/Law: NSF H1 approval No. 138329 and FDA21 CFR178.3570 2. For retrofitting from conventional mineral oil to HITACHI FOOD GRADE DSP OIL. contact your nearest HITACHI authorized distributor/dealer

#### Hitachi Air Dryer Hitachi Air Dryer HDR (Medium Size) series HFC Refrigerant R407C HDR-7.5AXI **Specifications** Capacity (Note 1) 50/60Hz 1.3/1.4 2.5/2.9 4.0/4.3 6.8/7.4 10.8/11.3 15.0/15.7 19.0/20.0 m³/min Max. Inlet Pressure of Compressed Air MPa 0.40 - 0.97 0.30 - 0.97Max. Inlet Temperature of Compressed Air C° 80 Ambient Temperature °C 5 – 40 Dew Point of Outlet Air °C 10 Under Pressure Cooling Method of Condenser Air-Cooled -Refrigerant Control Device Ejector Capacity Control Device -Hot Gas Bypass Valve Refrigerant Used R407C Charged Quantity g 250 380 1.000 1 650 2.000 600 Finish Color Ivory (Munsell No. 5Y8.5/1)

Pipe Diameter Dimensions (W

F

Dimensions (W×D×H)	mm	303×603×720		356×513×1,067	356×513×1,274	356×903×1,274	356×903×1,489	406×1,400×1,380		
Veight	kg	44 46		74	87	135	170	280		
Accessories	—		Auto Drain Trap, Drain Valve							

Rc 1

Note: 1. The capacity values above are me asured at an ambient temperature of 30°C, inlet temperature of 45°C, inlet pressure of 0.70MPa. 2. Dew point gets worse if operated at pressure below the range of operation pressure.

3. The dimensions do NOT include protruding objects.

4. In case of having solid objects such as rust in the inlet air flow, install a pre-filter on the inlet of dryer.

В

### Hitachi Air Dryer HDR (Large Size) series

![](_page_9_Picture_8.jpeg)

Rc 1.1/2

Rc 2

HDR-150AX

Rc 2·1/2

#### **Specifications**

Item/Unit	Model	HDR-120WX	HDR-150WX	HDR-190WX	HDR-240WX	HDR-300WX	HDR-380WX	HDR-120AX	HDR-150AX	HDR-190AX	HDR-240AX	HDR-300AX	HDR-380AX
Capacity (Note 1) 50/60Hz	m³/min	21/25	27/31	35/41	42/49	51/60	64/75	20/23	25/30	32/38	38/45	47/55	59/69
Max. Inlet Pressure of Compressed Air	MPa		0.30 - 0.97 0.30 - 0.93							0.30 – 0.97			
Max. Inlet Temperature of Compressed Air	°C		60										
Ambient Temperature	°C		2 - 40										
Dew Point of Outlet Air	°C						10 Under	r Pressure					
Cooling Method of Condenser	-		Water-Cooled Air-Cooled										
Refrigerant Control Device	-		Capillary Tube										
Capacity Control Device	-		Hot Gas Bypass Valve										
Refrigerant Used	-		R407C										
Charged Quantity	g	1,900	2,000	2,700	3,400	4,000	4,000	2,200	3,600	3,500	4,400	5,000	6,000
Finish Color	-					lv	ory (Munsell	No. 5Y8.5/	1)				
Cooling Water Quantity	m³/h	2.5/2.9	2.7/3.0	3.0/3.2	3.6/3.8	3.4/4.0	4.3/5.0			-	_		
Pipe Diameter	В	2.1/2*	3	}*	4*	5	5*	2.1/2*	3	}*	4*	5	j*
Dimensions (W×D×H)	mm	672×1,260 ×1,276	950×1,29	×1,290×1,332 1,969×905 ×1,583		2,020×1,100×1,650		672×1,260 ×1,276	950×1,290×1,332		1,969×905 ×1,583	2,020×1,100×1,650	
Weight	kg	238	346	344	534	792	872	258	372	370	557	792	872
Accessories	_		Auto Drain Tran Drain Valve										

#### \* JIS 10K Flange

Note: 1. The capacity values above are measured at an ambient temperature of 32°C, inlet temperature of 40°C, inlet pressure of 0.69MPa. 2. Dew point gets worse if operated at pressure below the range of operation pressure.

The dimensions do NOT include protruding objects.
 In case of having solid objects such as rust in the inlet air flow, install a pre-filter on the inlet of dryer.

Air Filter*1	Micron Mist Filter*2
Specifications	

	•••••														
	Item		Model	7.5BX	11BX	15BX	22B	37B	55B	75B	100B	125C	160C	200C	240B
Common	Air Condition	Capacity (converted to theambient pressure)	m³/min	1.2	1.8	2.4	3.9	6.6	10.6	13.8	20	27.6	32	40	50
		Inlet Air Temperature	°C	30											
		Inlet Air Pressure	MPa	0.69											
	Use	Applicable Fluid	-		Compressed Air										
	Condition	Max. Pressure	MPa	1.57 0.97											
	Connecting Pipe Diameter		B (A)	Rc3/4 (20) Rc1 (25)		Rc1 (25)	Rc1 <sub>1/2</sub> (40)	Rc1 <sub>1/2</sub> (40)	Rc2 (50)	Rc2 (50)	2 1/2* (65)	3* (80)	3* (80)	4* (100)	
Air Filter	Item		Model	HAF-7.5BX	HAF-11BX	HAF-15BX	HAF-22B	HAF-37B	HAF-55B	HAF-75B	HAF-100B	HAF-125C	HAF-160C	HAF-200C	HAF-240B
	Use Inlet Air Temperature Range °C			5 - 60											
	Condition Ambient Temperature Range °C					2 - 60									
	Filtration Rating µ			1*1											
	Filtration Efficiency %		%	99.999											
	Pressure	Initial	MPa		0.005 or below										
	Drop (Loss)	Element Exchange	MPa	0.07											
	Dimension (Max. Diameter×Length)		mm	92×237	130×	290.5	160×509	170×591	170×699	173×792	173×949	590×1,511	590×1,511	590×1,511	640×1,735
	Drain Outlet Diameter		B (A)	Rc1/4 (8)											
	Weight		kg	1	2	2.1	3	3.3	3.7	4.3	6	41	43	43	73
	Item		Model	HMF-7.5BX	HMF-11BX	HMF-15BX	HMF-22B	HMF-37B	HMF-55B	HMF-75B	HMF-100B	HMF-125C	HMF-160C	HMF-200C	HMF-240B
	Use	Inlet Air Temperature Range	°C				5 – 60								
e	Condition	ndition Ambient Temperature Range °C			2 - 60										
E	Density of Oil in the Discharge Air wtppm			0.01*2											
<b>1</b> ist	Pressure	Initial	MPa	0.01											
2 LO	Drop (Loss)	Element Exchange	MPa	0.07											
Micro	Dimension	(Max. Diameter×Length)	mm	92×237	130;	×364	160×582	170×664	170×772	173×865	173×1,022	590×1,511	590×1,511	590×1,511	640×1,735
	Drain Outlet Diameter E		B (A)	Rc1/4 (8)											
	Weight		kg	1	2	2.1	3	3.3	3.7	4.3	6	41	43	43	73
	Item		Model	HKF-7.5BX	HKF-11BX	HKF-15BX	HKF-22B	HKF-37B	HKF-55B	HKF-75B	HKF-100B	HKF-125C	HKF-160C	HKF-200C	HKF-240B
ivated Carbon Filter	Use	Inlet Air Temperature Range	5 - 60												
	Condition Ambient Temperature Range C 2 - 60														
	Density of Oil in the Discharge Air wt		wtppm	0.003*3											
	Pressure Drop (Loss)		MPa	0.007											
	Dimension	(Max. Diameter×Length)	mm	92×232	130×	281.5	160×308	170×390	170×498	173×591	173×748	590×1,511	590×1,511	590×1,511	640×1,735
Act	Weight		kg	1	2	2	3	3.3	3.7	4.3	6	41	43	43	73

#### \* JIS 10K Flange

Make sure to install an air dryer before the filter.
\* 1 The density of oil in the inlet air is 3wtppm.

\* 1 The density of on in the line at its Swippint.
 \* 2 According to "Test methods for oil aerosol content" of ISO8573-2, the density of oil in the inlet air is 3wtppm.
 \* 3 According to "Test methods for oil aerosol content" of ISO8573-2, the density of oil in the inlet air is 0.01wtppm.

![](_page_9_Picture_22.jpeg)

### Activated Carbon Filter\*3

![](_page_9_Picture_24.jpeg)

# Systems and Options

# Energy Saving from Various Combinations V-type based Systems

## Proposal for Energy-Saving

Three proposal systems responding to various requirements Combination V-type with fixed speed type achieves

![](_page_10_Figure_4.jpeg)

#### Basic Example of V-M Combination System

![](_page_10_Figure_6.jpeg)

![](_page_10_Figure_7.jpeg)

# **Options**

	NEW DSP series		DSP <b>NE</b>	DSP <b>NEXT</b> II series				
	Two-Stage	Single	-Stage	Two-	Stage	Two-Stage		
	Fixed Speed Type	V type (VSD)	Fixed Speed Type	V type (VSD)	Fixed Speed Type	V type (VSD)	Fixed Speed Type	
Nominal Output (kW)	132 — 240 (Air-Cooled)	22 — 55	15 — 55	160/240 (Water-Cooled)	132 — 240 (Water-Cooled)	37 — 100	22 — 120	
	inter pr	Total Contraction	Cod C					
Oil Mist Remover (OMR)	Standard	Standard	Standard	Standard	Standard	Standard	Standard	
Instantaneous Power Interruption (IPI) Restart	•	Standard	Standard	Standard	Standard	Standard	Standard	
Multi-unit Control (with Multi Roller EX)	•	٠	•	٠	•	•	•	
Alternate Operation (with Dual Roller)	•	•	•	•	•	•	•	
Alternate Operation*1	•	•	•	•	•	•	•	
AUTO Operation	•	Standard	•	Standard	•	Standard	Standard	
V-M Combination	•*2	•	• *2	•	• *2	•	•	
Modbus®/TCP	—	—	—	—	—	•	•	
Communication Function (for COSMOS II)	•	•	•	٠	•	-	_	
Package Filter	—	•	•	_	—	•	•	
Dust Filter	•	•	•	•	•	•	•	
Specified Color of Sound-Proof Cover	•	•	•	•	•	•	•	
Food Grade Oil	•	٠	•	٠	•	•	•	

Note: \*1 Alternate Operation is possible between same models or models of the same series. In case of alternate operation between models of different series, connection and control by Dual Roller is necessary.

and control by Doar holler is necessary.
 \*2 In case of V-M Combination, modification of AUTO Operation on the Fixed Speed model is necessary.
 \*3 For other options, contact your nearest dealer or Hitachi local representative office.

![](_page_10_Picture_13.jpeg)

#### Regarding compressor application

- The compressor described in this catalog utilizes only air as a gas. Absolutely avoid using it for compression of a gas other than air - this could result in a fire hazard or damage to the equipment.
- Never use compressed air for human breathing.

#### Regarding installation site

- Install this compressor indoors. Avoid using it at a place susceptible to moisture such as precipitation or vapors this could result in
- a fire hazard, electric shock, rusting or shortened life of parts. • There should be no explosive or flammable gas (acetylene, propane, etc.), organic solvent, explosive powder or flame used near the
- compressor otherwise there is a fire hazard.
- this could result in rusting, shortened life, or damage to the equipment.
- Regarding usage
- Before use, be sure to read the instruction manual thoroughly for correct use of the compressor.
- Absolutely avoid modifying the compressor or its components—this could result in damage or malfunction.

• Avoid using the compressor at a palace where there is corrosive gas such as ammonia, acid, salt sulfurous acid gas, etc.